Friedrich

INSTALLATION INSTRUCTIONS

FOR DC-2 DRAIN KIT

STEP 1 Before sliding chassis into outer shell, turn chassis on its side and add drain hole by drilling ½" diameter hole as shown in Figure 1.

STEP 2 DC-2 mounts to the bottom of the outer shell as shown in Figure 2 on the right side as you face the unit. Use two (2) 10 - 24 x 3/8" long machine screws and 10 - 24 hex nuts provided.

STEP 3 SQ, KQ, YQ Models - Drill two ¼" holes in outer shell as shown in Figure 3. Also drill a 3/8" diameter hole in the base pan 3½" from the back and 3½" from right side.

STEP 4 Small and Medium Chassis Models - Mount in second and third holes from the rear of shell; See Figure 4.

STEP 5 Large Chassis Models - Mount in third and fourth holes from the rear of shell; see Figure 5.

STEP 6 Connect a suitable length of garden hose or other tubing to end of the drain tube to drain the condensate away.

FIGURE 1

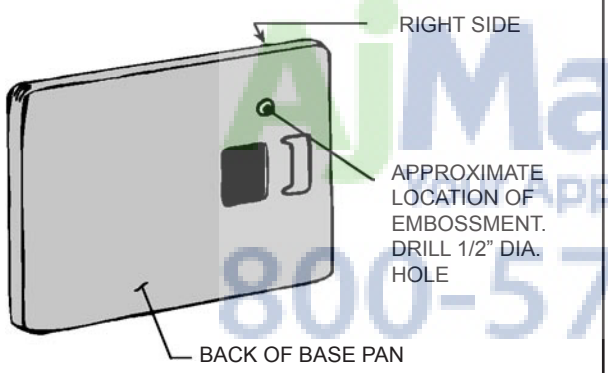


FIGURE 2

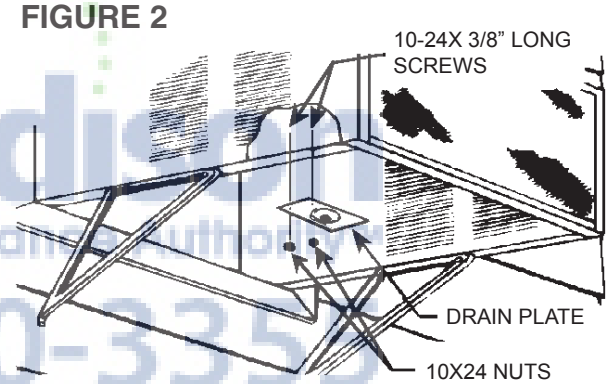
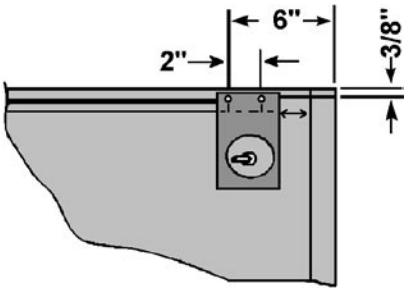
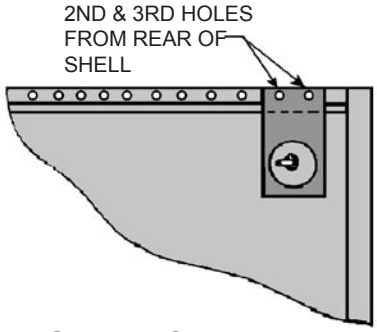


FIGURE 3



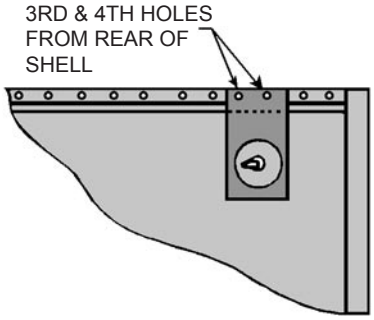
SQ, KQ, YQ MODELS BOTTOM VIEW

FIGURE 4



SMALL & MEDIUM CHASSIS MODELS BOTTOM VIEW

FIGURE 5



LARGE CHASSIS MODELS BOTTOM VIEW

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