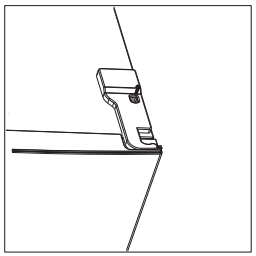
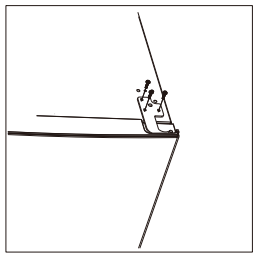
Reverse Door

Tool required: Philips screwdriver, Flat bladed screwdriver, Hexagonal spanner.

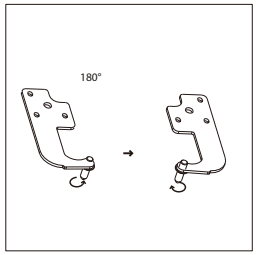
- Ensure the unit is unplugged and empty.
- To take the door off, it is necessary to tilt the unit backwards. You should rest the unit on something solid so that it will not slip during the door reversing process.
- All parts removed must be saved to do the reinstallation of the door.
- Do not lay the unit flat as this may damage the coolant system.
- It's better that 2 people handle the unit during assembly.

1. Unscrew top hinge cover and then unscrew the top hinge .
   Then lift upper door and place it on a soft pad to avoid scratch and damage.

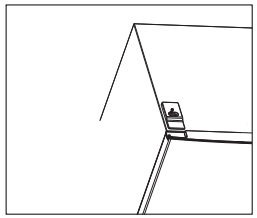




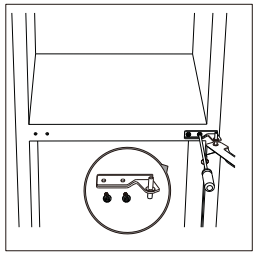
2. Remove the pin with a screwdriver and flip the hinge bracket. Then refit the pin to hinge bracket.



3. Remove the top left screw cover.

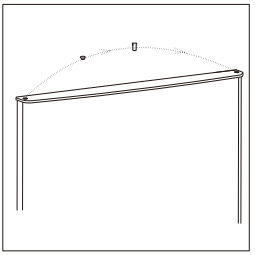


4. Unscrew middle hinge.

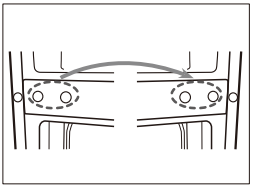


Reverse Door

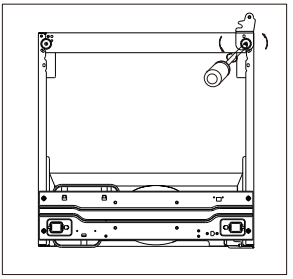
5.Move shaft sleeve and pin hole plug from left side to right side.

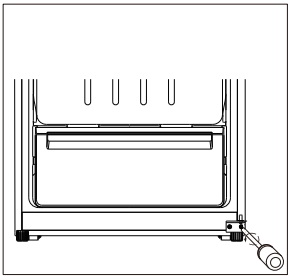


6. Move the hinge hole covers from left side to right side.

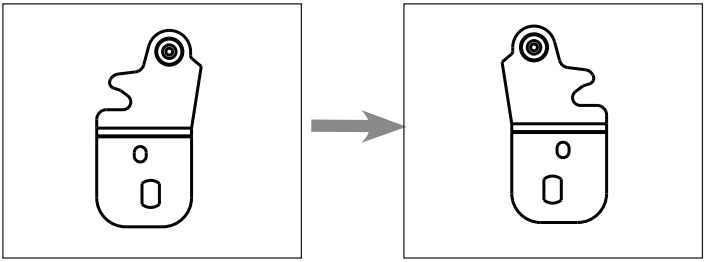


7. Unscrew bottom hinge. Then remove the adjustable feet from both side.



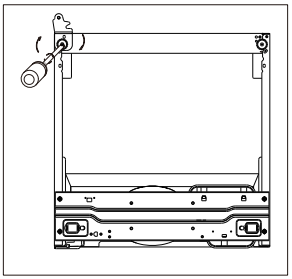


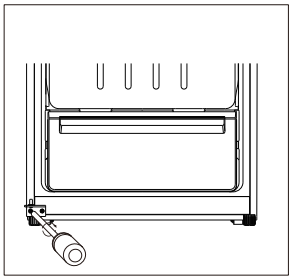
8.Disassemble right hinge, find out right bottom hinge from spare parts bags and fix it.



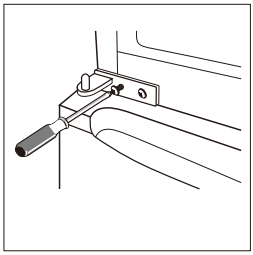
Reverse Door

9. Refit the bracket fitting the bottom hinge pin. Replace both adjustable feet. Transfer the lower door to the property position.

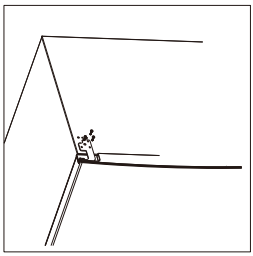


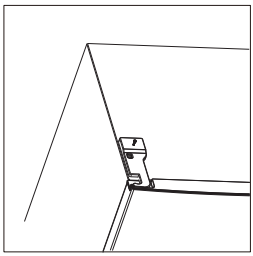


10. Make the middle hinge reverse the direction180°C, then transfer it to the left property position. Make the middle hinge pin in the upper hole of the lower door, then tight the bolts.



11. Place the upper door back on. Ensure the door is aligned horizontally and vertically so that the seal are closed on all sides before finally tightening the top hinge. Then inert the top hinge and screw it to the top of unit and then fix hinge cover (in accessary bag) by screw.





12. Place the top left cover to right side and fix it by screw.

